

GTV VARIOBOND

1 System - 6 Welding Technologies



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GTV No.	Description	Order no.									
		1401	1402	1403	1404	1405	1406	1407	1408	1409	1410
U100	metal case (large)	•	•	•							
U110	insert plate HA-bond	•		•		•	•				
U111	insert plate Exobond	•	•					•			
U120	Exobond powder (several)	•	•					•			
U150	metal case (small)				•				•	•	
U202	handle	•	•	•	•				•	•	•
U210	Exobond insert size 3	•	•					•			
U211	Exobond insert size 4	•	•					•			
U212	Exobond insert size 5	•	•					•			
U220	Exobond mounting complete	•	•					•			•
U225	Exobond powder head (white)	•	•					•			
U225S	Unibond powder head (green)	•	•					•			
U231	tripod holder complete	•	•					•			
U232	temperature control stick 93 °C	•	•					•			
U233	temperature control stick 343 °C	•	•					•			
U234	wrench	•	•	•	•				•	•	•
U235	gas lighter	•	•	•	•				•	•	
U236	hexagon key	•		•	•				•	•	
U237	powder mixer complete	•		•	•	•	•				
U241	welding / spray insert size 1	•		•	•	•	•		•	•	
U242	welding / spray insert size 2	•		•	•	•	•		•	•	
U243	welding / spray insert size 3	•		•	•	•	•		•	•	
U244	welding / spray insert size 4	•		•	•	•	•		•	•	
U245	welding / spray insert size 5	•		•	•	•	•		•	•	•
U251	nozzle cleaning needle	•	•	•	•				•	•	
U252	pre-heating / spray insert size 4	•		•	•	•	•		•	•	
U253	pre-heating / spray insert size 5	•		•	•	•	•		•		•
U256	cutting insert complete	•		•		•			•		•
U257	roller guide	•		•		•			•		•
U258	circle	•		•		•			•		•
U259	cutting nozzle 3 -10 mm	•		•		•			•		•
U260	cutting nozzle 10 -25 mm	•		•		•			•		•
U261	cutting nozzle 25 -40 mm	•		•		•			•		•
U262	cutting nozzle 40 -60 mm	•		•		•			•		•
U262.1	cutting nozzle 60 -100 mm										
U267	gouging nozzle (medium)	•		•		•			•		•
Special accessory											
U223-1	heat protecting shield										
U240	welding insert no. 0										
U266	gouging nozzle (small)										
U268	gouging nozzle (large)										
U269	support plate HA-bond										
U269-1	heat protection shield HA-bond										

The 10 kits
of the GTV Variobond system

GTV no.	modular systems
U1401	Variobond kit complete, including: Exobond / Unibond torch, HA-bond torch, autogenous torch, cutting and gouging torch, GTV powders: 20.50.2, 30.04.2, 10.25.6, 30.51.2
U1402	basic kit: Exobond / Unibond torch, GTV powders: 20.50.2, 30.04.2, 10.25.6, 30.51.2, with accessory, in case. Can be extended using kit no. U1405 or U1406.
U1403	basic kit: HA-bond torch (incl. autogenous torch) with cutting and gouging torch, with accessories. Can be extended with kit no. U1407.
U1405	extension kit: HA-bond torch (incl. autogenous torch) with cutting and gouging torch, with accessories. Only suitable as extension kit to kit no. U1402.
U1406	extension kit: HA-bond torch (incl. autogenous torch). Only suitable as extension kit to kit no. U1402.
U1407	extension kit: Exobond / Unibond torch with GTV powders: 20.50.2, 30.04.2, 10.25.6, 30.51.2. Only suitable as extension to kit no. U1403.
GTV no.	single sets
U1404	HA-bond kit (small version): HA-bond torch (incl. autogenous torch) , with accessories, in small case
U1408	autogenous welding, cutting and gouging kit: autogenous torch, cutting and gouging torch, with accessories, in small case
U1409	autogenous welding kit: autogenous torch with accessories, in small case
U1410	cutting and gouging kit: cutting and gouging torch with accessories



example illustration